



## NORTHERN INDIA TEXTILE RESEARCH ASSOCIATION GHAZIABAD

### SAMPLE DEVELOPMENT CHARGES IN SPG & WV. PILOT PLANTS

(w.e.f. 16.08.2022)

S. No.	PROCESS	Applicable Charges (Rs.)	
		For Members & Students	For Non-Members
1	Spinnability check charges per sample upto 100g fibre on miniature carding machine	3,000/-	3,500/-
2	Yarn development charges per sample on miniature carding machine up 500g fibre	6,000/-	6,500/-
3	Spinnability check/yarn development charges per sample upto 500g fibre on commercial carding	3,000/-	3,500/-
4	Yarn Development charges per sample per kg. above 500g fibre on commercial carding machine	5,000/-	5,500/-
5	Lap preparation charges per sample per kg on blow room	75/-	100/-
6	Sample development charges on CCI loom upto 6 heald frames and 2000 ends	8,000/-	8,500/-
7	Cone to cone sizing charges on CCI sizing machine for 12 Ne and above count of yarn	500/- per 1000 Mtr.	600/- per 1000 Mtr.
8	Cone to Cone sizing charges on CCI sizing machine upto 11 Ne count of yarn	600/- per 1000 Mtr.	700/- per 1000 Mtr.
9	Warping charges per beam on CCI warping machine	2,000/-	2,500/-

#### Other Conditions in addition to above charges:

1. Fibres should be cut in 40-50 mm length.
2. Any chemical processing of fibre (if required) is to be done by party.
3. Fibres should be pre-combed / hackled by the party
4. Above 125 Denier fibres will not be accepted for any type of processing in pilot plant.
5. For CCI Loom each additional heald frame (more than 6 frames) will be charged @ Rs.500/- per extra frame.
6. For CCI loom each additional threads (above 2000) will be charged @ Rs.100/- extra for each group of 100 ends
7. GST, as applicable, will be charged extra for all above charges.
8. Sample will be processed only after receiving the charges in advance.

For further details, please contact:

### **Northern India Textile Research Association**

(Linked to Ministry of Textiles, Govt. of India)

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